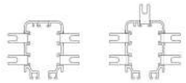
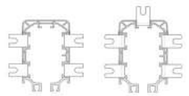
PRODUCTS INDEX

LINE TYPE / AMPERAGE COVERAGE

			40A	50A	60A	70A	100A	140A	160A	200A	320A
TR60											
10/11	Continuous conductors Max 5 Poles	 Max 5 conductors slot	40A		60A						
12/13	Pre-mounted conductors Max 5 Poles	 4 poles 5 poles	40A		60A						
TR85H5P											
14/15	Continuous conductors Max 5 Poles	 Max 5 conductors slot	40A			70A	100A	140A			
16/17	Pre-mounted conductors Max 5 Poles	 4 poles 5 poles	40A			70A	100A	140A			
TR85H7P											
18/19	Continuous conductors Max 7 Poles	 Max 7 conductors slot		50A			100A		160A	200A*	320A*
20/21	Pre-mounted conductors Max 7 Poles	 7 poles		50A			100A		160A	200A*	320A*

*Only 4 poles with parallel connections

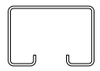
LINE TYPE / AMPERAGE COVERAGE

			40A	50A	60A	70A	100A	140A	160A	200A	320A
MP04P											
28/29	Pre-Mounted Conductors 4 Poles	 4 Poles			60A		100A	140A			

LINE 30

34/35 Standard 

LINE 41

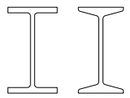
36/37 Standard 

36/37 Stainless Steel

LINE WIRE-ROP

38 Standard

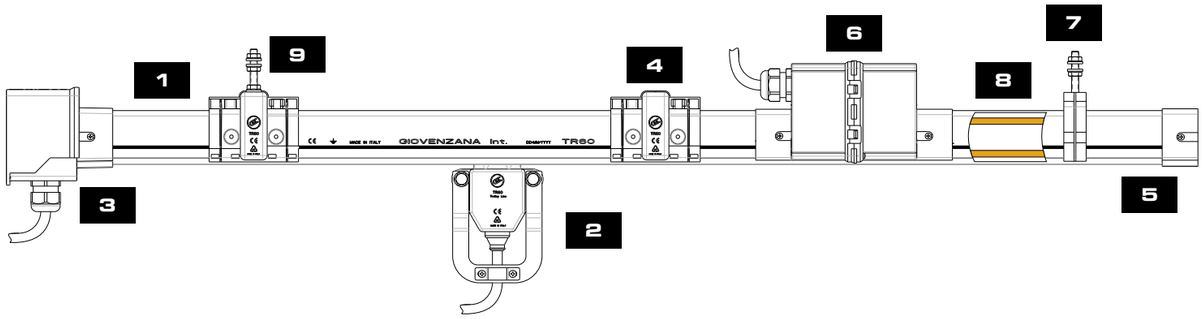
LINE I-BEAM

39 Light Series 

BUSBAR SYSTEM

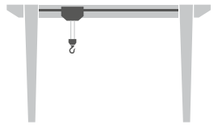
The "trolley system" series conductors rails is modern and safe system for energy transmission for various types of equipment, such as, cranes, bridge cranes, conveyour belts, chain conveyors, etc...
The "trolley system" complies with the relevant international standards ensuring safety of the operator, easy installation and reliability.
The new "H" honeycomb profile of the TR85H line guarantees extra endurance and lightness.

TYPICAL LAYOUT



1	BUSBAR	PVC Housing
2	TROLLEY CURRENT COLLECTOR	Transmits the energy from the conductor to the machine
3	HEAD FEED BOX	Connects power supply to the conductors
4	JOINT BOX	Links two busbars
5	END CAP	Closes and protects the busbar end
6	IN-LINE FEED BOX	Connects power supply from centre to avoid the voltage drop
7	HANGER CLAMP	Connects the busbar to the brackets
8	COPPER STRIP	Transmits the energy from the power supply to the current collector
9	FIXED POINT	Creates a fixed point

TYPICAL UTILIZATIONS

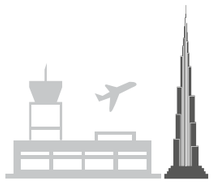


CRANE TECHNOLOGY

Cranes and Hoists
Recycling plans
Galvanized plants

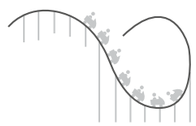
PRODUCTION AUTOMATION

Electric systems
Automated conveyors



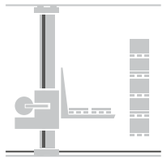
BMU

Building Maintenance Units
Airport and terminal stations
Skyscrapers
Cleanroom technology



PEOPLE MOVER SYSTEM

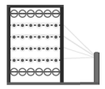
People movers
Vertical elevators
Inclined elevators



STORAGE

High-bay warehouses
Automated storage

AGRICULTURE



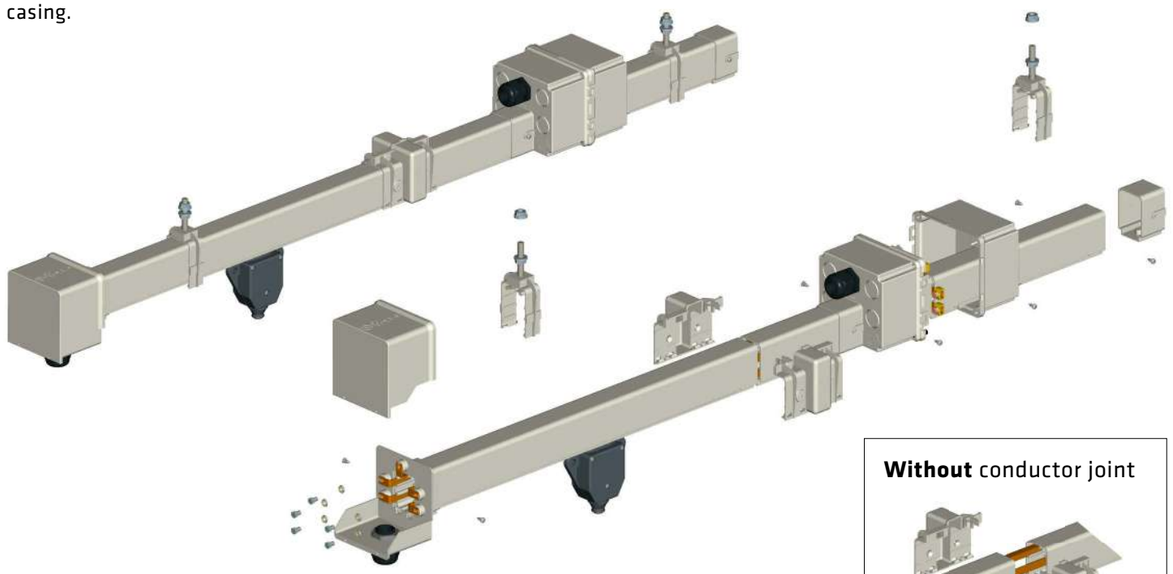
TEXTILE

AIRCRAFT HANGAR DOORS

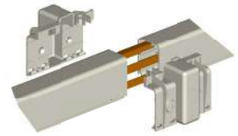
AVAILABLE VERSIONS

A. CONTINUOUS CONDUCTORS

The conductors are pulled from a coil without joints into the already installed casing.

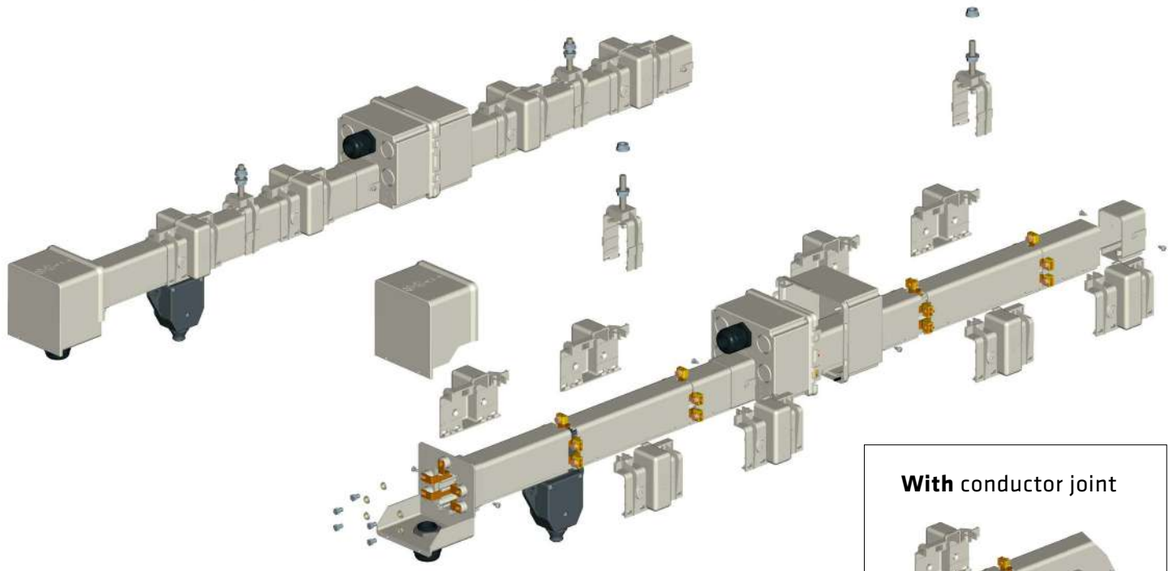


Without conductor joint

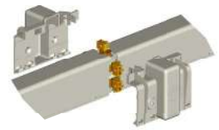


B. PRE-MOUNTED CONDUCTORS

The conductors are already inserted in the plastic casing.



With conductor joint



LINE CONSTRUCTION

To decide the size of trolleys it is necessary to consider:

- Maximum current in service
- Devices (cage motors, slip rings motors, resistors, electronic starters)
- Starting current of the devices
- Maximum ambient temperature
- The distance between device to the nearest power feed
- Voltage and admissible voltage drop in continuous and in starting service
- Type of current
- Devices cycle operations (load factor)

CALCULATION OF THE VOLTAGE DROP

Voltage drop should not exceed 5% of rated voltage in normal operating service.

Three phase alternate current:

$$\Delta u = \sqrt{3} \times I \times Lt \times Z$$

$$\Delta u\% = \frac{\Delta u \times 100}{U}$$

Keys:
Δu = Voltage drop [V]
Δu% = Voltage drop [%]
I = Current intensity [A]
Lt = Length of section [m]
Z = Impendence [Ω/m]
U = Voltage [V]

POWER FEED: BUSBAR TRACK LENGHT

A proper disposal of power feed points minimize the voltage reduction.
If "L" is the lenght of the line, "Lt" is the track maximum length to consider the voltage reduction.

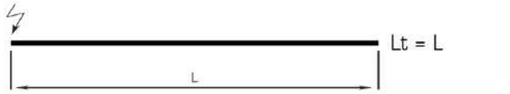
A Lt = L - with ending/starting power feed

B Lt = L/2 - with in-line power feed

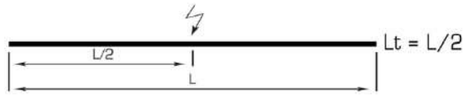
C Lt = L/6 - with power feed at 1/6 from each end

D Lt = L/10 - with three power feed at L/2 and L/10 from each end

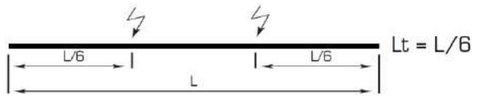
A



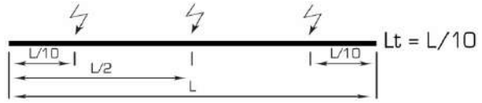
B



C



D



CURRENT IN CONTINUOUS SERVICE

Specify the number of the devices which work simultaneously to calculate the corresponding current:

$$In = I_1 + I_2 + I_3 + \ldots$$

The current can be determined from the devices power [W] that for a three phase system is:

$$In = \frac{Pu}{\sqrt{3} \times U \times \cos\varphi \times \eta}$$

Keys:
In = Current consumption [A]
Pu = Power devices [W]
η = Devices performance
U = Operating Voltage [V]
$\cos\varphi$ = Power factor

In the absence of information on the operation of simultaneous devices, consider the following table:

N° OF IN-LINE LIFTING DEVICE	LIFTING EQUIPMENT IN USE			
	1ST ENGINE	2ND ENGINE	3TH ENGINE	4TH ENGINE
	max power engine*	decreasing power engine*		
1	x	x		
2	x	x	x	
3	x	x	x	
4	x	x	x	x
5	x	x	x	x
N° 2 lifting equipment operating simultaneously	x	x	x	x

* About η motors connected in parallel with rated current In', consider In = η x In'.

STARTING CURRENT

Calculate the numbers of the devices started simultaneously and the device already in service, then calculate the corresponding current. If the starting current is unknown, proceed with the following approximation:

For a single user

$$Ia = K \times In \qquad K = \frac{\text{Starting current (Ia)}}{\text{Nominal current (In)}}$$

As a general rule, consider:
K = 5 to 6 for cage motors
K = 2 for winding motors
K = 2 for inverters (frequency converters)

In the absence of information on the operation of simultaneous devices, consider the following table:

N° OF IN-LINE LIFTING DEVICE	LIFTING EQUIPMENT IN USE							
	1ST ENGINE		2ND ENGINE		3TH ENGINE		4TH ENGINE	
	Ia	In	Ia	In	Ia	In	Ia	In
1	x			x				
2	x			x		x		
3	x		x					
4	x		x			x		
5	x		x			x		x
N° 2 lifting equipment operating simultaneously	x		x			x		x

GENERAL CHARACTERISTICS

LINE / SIZE	TR60		TR85H5P				TR85H7P			MP04P		
	40	60	40	70	100	140	50	100 200°	160 320°	60	100	140
Operating current 23°C	40A	60A	40A	70A	100A	140A	50A	100A	160A	60A	100A	140A
Comply with standards	CEI EN 60439-1, CEI EN 60439-2, CEI EN 60695-2-1, CEI EN 60570											
Markings	CE EAC											
Rated operating voltage [Ue]	600Vac											
Frequency	50Hz											
Conditional short circuit withstand current	10 ka											
Fuse rating gG	40A	60A	40A	70A	100A	140A	50A	100A	160A	60A	100A	140A
Protection class CEI EN 60529	IP13 (IP44 with gasket accessories)									IP20		
Flammability resistance:												
UL94	V0											
Cei EN 60695-2-1	960°C											
Ambient Temperature												
operating	-30°C +55°C											
storage	-30°C +70°C											
Max admissible trolley speed	200 m/min^{-1}									400 m/min^{-1}		
ETP Copper strip section [mm^2]	10 10x1	15 10x1,5	9,3 15,5x0,6	15,5 15,5x1	23,25 15,5x1,5	31 15,5x2	10 12,5x0,8	22,5 12,5x1,8	31,25 12,5x2,5	15	24	32
Resistance [Ω/m 10^{-4}]	17	11,33	18,27	10,96	7,83	5,48	17	8,38	5,29	11,33	7,83	5,48
Impendence [Ω/m 10^{-4}]	17,09	11,38	18,36	11,01	7,87	5,55	17,09	8,42	5,36	11,38	7,87	5,55

* The 200A and the 320A are obtained by parallel configuration, so only for 4 poles. The values indicated are referred to the single conductor.

CONDUCTORS BARS WEIGHT TABLE (complete of conductors)

LINE / SIZE	TR60		TR85H5P				TR85H7P			MP04P		
	40	60	40	70	100	140	50	100	160	60	100	140
Weight [kg/m] +/- 50g												
4 poles	1,05	1,25	1,40	1,65	1,95	2,25	-	-	-	1,25	1,54	1,83
5 poles	1,15	1,35	1,50	1,80	2,15	2,55	-	-	-	-	-	-
7 poles	-	-	-	-	-	-	1,70	2,30	3,05	-	-	-

PVC BUSBAR CHARACTERISTICS

MATERIAL	CERTIFICATIONS	RIGID PVC
Self-extinguish	UL94	V0
	DIN 4102	B2
	D.M. 6/7/83	CI
Ultimate tensile strenght	ISO R527 23°C	430 kg/cm^3
Yield point	ISO R527 23°C	460 kg/cm^3
Modulus of elasticity	ISO R178 23°C	30.000 kg/cm^3
Impact resistance	DIN 53453	Unbroken
Dielectric strenght	ASTM 149	25 kv/mm
Softening temperature - Vicat	ISO R306 49N	82°C

NOTES

TR60
Continuous Conductors

ITEM	PRODUCT	SPECIFICATION	40A	60A
BUSBAR		- Standard lenght: 4 meters*. - Material: PVC.	**TR6000W**	
CONDUCTOR SIZE		ETP Copper	**CS40** 10x1 - 10mm²	**CS60** 10x1,5 - 15mm²
JOINT BOX		- Material: Plastic. - To connect two busbars.	**TR6001W**	
HANGER CLAMP		- Material: Plastic. - Max support spacing: 1,33 m.	**TR6002W**	
		- Material: Steel. - Max support spacing: 1,33 m.	**TR6020**	
END CAP		- Material: Plastic. - Closes and protects the busbar end.	**TR6006W**	
FEED BOX		- Material: Plastic. -To use to feed the line (at the head of the line).	**TR6003W**	
IN-LINE FEED		- To use along the line in order to prevent voltage drop. - Clamps or screws + nuts not included.	**TR6008W** Recommended use of dedicated accessories to page 23.	
TROLLEY CURRENT COLLECTOR **(for straight and curved lines)**		25A - 4 Conductors	**TR6004**	
		25A - 5 Conductors	**TR6005**	

ITEM	PRODUCT	SPECIFICATION	40A	60A
TOWING ARM		- To use to move the trolley current collector.	**TR8557**	
TOWING ARM BRACKET		- Alternative product of TR8557 (with TR8510).	**TR6007**	
TOWING ARM		- To use with TR6007 or TR6013.	**TR8510**	
DOUBLE TROLLEY SUPPORT		- For utilization with two trolleys in order to have ampacity of 50A.	**TR6013**	
FIXED POINT		- Fix the line to control thermal expansion. - One for each line.	**TR6014W**	
TRANSFER GUIDE			**TR6034**	
SPRING LOADED TOWING ARM		- For transfer guide.	**TR8538** **Coming soon**	
GASKET IP44			**TR6012**	
CONDUCTOR INSERTION TROLLEY		- For insertion of copper conductor in the line.	**TR6011**	
DE-COIL UNIT			**TR8513**	

* Curved busbar available on request ONLY 4 conductors.

TR60
Pre-Mounted Conductors

ITEM	PRODUCT	SPECIFICATION	40A	60A
BUSBAR		- Standard lenght: 4 meters*. - 4 Conductors.	TR60404CW	TR60604CW
		- Standard lenght: 4 meters*. - 5 Conductors.	TR60405CW	TR60605CW
		- Conductor type.	Included in busbar code 10x1 - 10mm²	Included in busbar code 10x1,5 - 15mm²
JOINT BOX		- Material: Plastic. - To connect two busbars.	TR6001W	
HANGER CLAMP		- Material: Plastic. - Max support spacing: 1,33 m.	TR6002W	
		- Material: Steel. - Max support spacing: 1,33 m.	TR6020	
END CAP		- Material: Plastic. - Closes and protects the busbar end.	TR6006W	
FEED BOX		- 4 Conductors.	TR6003A4W	
		- 5 Conductors.	TR6003A5W	
IN-LINE FEED		- 4 Conductors.	TR6008A4W	
		- 5 Conductors.	TR6008A5W	
TROLLEY CURRENT COLLECTOR		- 25A - 4 Conductors.	TR6004	
		- 25A - 5 Conductors	TR6005	

ITEM	PRODUCT	SPECIFICATION	40A	60A
TOWING ARM		- To use to move the trolley current collector.	TR8557	
TOWING ARM BRACKET		- Alternative product of TR8557 (with TR8510).	TR6007	
TOWING ARM		- To use with TR6007 or TR6013.	TR8510	
DOUBLE TROLLEY SUPPORT		- For utilization with two trolleys in order to have ampacity of 50A.	TR6013	
FIXED POINT		- To fiix the line to control thermal expansion. - 1 for each line.	TR6014W	
TRANSFER GUIDE		- LEFT - 4 Conductors.	TR6034A4W	
		- LEFT - 5 Conductors.	TR6034A5W	
		- RIGHT - 4 Conductors.	TR6035A4W	
		- RIGHT - 5 Conductors.	TR6035A5W	
SPRING LOADED TOWING ARM		- For transfer guide.	TR8538 Coming soon	
GASKET IP44			TR6012	

* Curved busbar available on request ONLY 4 conductors.

TR85H5P
Continuous Conductors

ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A
BUSBAR		- Standard lenght: 4 meters*. - Material: PVC.	TR85H5PW			
CONDUCTOR SIZE		- ETP Copper.	RM40 15,5x0,6 9,3mm²	RM70 15,5x1 15,5mm²	RM100 15,5x1,5 23,25mm²	RM140 15,5x2 31mm²
JOINT BOX		- Material: Plastic. - To connect two busbars.	TR8501W			
		- Material: Steel. - To connect two busbars.	TR8524			
HANGER CLAMP		- Material: Plastic. - Max support spacing: 1,33 m.	TR8502W			
		- Material: Steel. - Max support spacing: 1,33 m.	TR8525			
END CAP		- Material: Plastic. - Closes and protects the busbar end.	TR8506W			
FEED BOX		- Material: Plastic. - To use to feed the line (at the head of the line).	TR8503W			
IN-LINE FEED		- To use along the line in order to prevent voltage drop - Clamps or screws + nuts not included.	TR8547W Recommended use of dedicated accessories to page 23.			
TROLLEY CURRENT COLLECTOR		- 35A - 4 Conductors.	TR8511			
		- 35A - 5 Conductors.	TR8512			
		- 70A - 4 Conductors.	TR8518			
		- 70A - 5 Conductors.	TR8519			
TROLLEY CURRENT COLLECTOR FOR CURVES		- 35A - 4 Conductors.	TR8516			
		- 70A - 4 Conductors.	TR8532			

ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A
TOWING ARM		- To use to move the trolley current collector.	TR8557			
TOWING ARM BRACKET		- Alternative product of TR8557 (with TR8510).	TR6007			
TOWING ARM		- To use with TR6007 or TR8523.	TR8510			
DOUBLE TROLLEY SUPPORT		- For utilization with two trolleys in order to have ampacity of 140A.	TR8523			
FIXED POINT		- To fix the line to control thermal expansion - 1 for each line.	TR8527.1			
EXPANSION JOINT		- To use to compensate thermal expansion.	TR85H5P07W			
INSPECTION JOINT		- To use to exctract the trolley from the line (when there are more than two trolleys).	TR85H5P28W			
SECTION JOINT		- To use to section the line (double up the number of the trolleys).	TR85H5P45W			
TRANSFER GUIDE			TR85H5P34			
SPRING LOADED TOWING ARM		- For transfer guide.	TR8538 Coming soon			
GASKET IP44			TR8505			
CONDUCTOR INSERTION TROLLEY		- For insertion of copper conductor in the line.	TR8514			
DE-COIL UNIT			TR8513			

BUSBAR SYSTEM | TR85H5P | Pre-Mounted Conductors

TR85H5P
Pre-Mounted Conductors

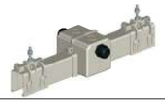
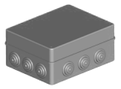
ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A
BUSBAR		- Standard lenght: 4 meters*. - 4 Conductors.	TR85H5P404CW	TR85H5P704CW	TR85H5P1004CW	TR85H5P1404CW
		- Standard lenght: 4 meters*. - 5 Conductors.	TR85H5P405CW	TR85H5P705CW	TR85H5P1005CW	TR85H5P1405CW
		- Conductor Type.	Included in Busbar code			
			15,5x0,6 9,3mm²	15,5x1 15,5mm²	15,5x1,5 23,25mm²	15,5x2 31mm²
JOINT BOX		- Material: Plastic. - To connect two busbars.	TR8535W			
HANGER CLAMP		- Material: Plastic. - Max support spacing: 1,33 m.	TR8502W			
		- Material: Steel. - Max support spacing: 1,33 m.	TR8525			
END CAP		- Material: Plastic. - Closes and protects the busbar end	TR8506W			
FEED BOX		- 4 Conductors.	TR85H5P03A4W			
		- 5 Conductors.	TR85H5P03A5W			
IN-LINE FEED		- To use along the line in order to prevent voltage drop.	TR8547W			
TROLLEY CURRENT COLLECTOR		- 35A - 4 Conductors.	TR8511			
		- 35A - 5 Conductors.	TR8512			
		- 70A - 4 Conductors.	TR8518			
		- 70A - 5 Conductors.	TR8519			
TROLLEY CURRENT COLLECTOR FOR CURVES		- 35A - 4 Conductors.	TR8516			
		- 70A - 4 Conductors.	TR8532			

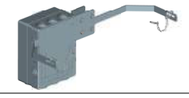
ITEM	PRODUCT	SPECIFICATION	40A	70A	100A	140A
TOWING ARM		- To use to move the trolley current collector.	TR8557			
TOWING ARM BRACKET		- Alternative product of TR8557 (with TR8510).	TR6007			
TOWING ARM		- To use with TR6007 or TR8523.	TR8510			
DOUBLE TROLLEY SUPPORT		- For utilization with two trolleys in order to have ampacity of 140A.	TR8523			
FIXED POINT		- To fix the line to control thermal expansion. - 1 for each line.	TR8527.1			
SECTION JOINT		- To use to section the line (double up the number of the trolleys).	TR85H5P45W			
TRANSFER GUIDE		- LEFT - 4 Conductors.	TR85H5P34A4W			
		- LEFT - 5 Conductors.	TR85H5P34A5W			
		- RIGHT - 4 Conductors.	TR85H5P35A4W			
		- RIGHT - 5 Conductors.	TR85H5P35A5W			
SPRING LOADED TOWING ARM		- For transfer guide.	TR8538 Coming soon			
GASKET IP44			TR8505			

* Curved busbar available on request ONLY 4 conductors.

BUSBAR SYSTEM | TR85H7P | Continuous Conductors

TR85H7P
Continuous Conductors

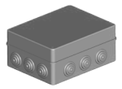
ITEM	PRODUCT	SPECIFICATION	50A	100/200A*	160/320A*
BUSBAR		- Standard lenght: 4 meters.	TR85H7PW		
CONDUCTOR SIZE		- ETP Copper.	CSH750 12,5x0,8 10mm²	CSH7100 12,5x1,8 22,5mm²	CSH7160 12,5x2,5 31,25mm²
JOINT BOX		- Material: Plastic. - To connect two busbars.	TR8501W		
		- Material: Steel. - To connect two busbars.	TR8524		
HANGER CLAMP		- Material: Plastic. - Max support spacing: 1 m.	TR8502W		
		- Material: Steel. - Max support spacing: 1 m.	TR8525		
END CAP		- Material: Plastic. - Closes and protects the busbar end.	TR8506W		
FEED BOX		- Only for 7 poles till 100A.	TR85H7P005W		-
IN-LINE FEED		- Clamps or screws + nuts not included.	TR85H7P03W Recommended use of dedicated accessories to page 23.		
TRANSITION BOX		- For parallel connections 200A or 320A.	-	TR8564 Coming soon	
FIXED POINT		- To fix the line to control thermal expansion. - 1 for each line.	TR8527.1		
TROLLEY CURRENT COLLECTOR FOR CURVES		- 35A - Single.	TR85H7P001		
		- 70A - Double.	TR85H7P002		
		- 105A - Triple.	TR85H7P010		

ITEM	PRODUCT	SPECIFICATION	50A	100/200A*	160/320A*
TOWING ARM		- Single.	TR8557		
		- Double.	TR8558		
		- Triple.	TR8559		
4 POLES TROLLEY CONNECTION CLAMP		- Single (3ph 70A - PE 35A).	TR8561		
		- Double (3ph 140A - PE 70A). - Triple (3ph 210A - PE 105A).	TR8562		
EXPANSION JOINT		- To use to compensate thermal expansion.	TR85H7P07W		
INSPECTION JOINT		- To use to exctract the trolley from the line (when there are more than two trolleys).	TR85H7P28W		
SECTION JOINT		- To use to section the line (double up the number of the trolleys).	TR85H7P45W		
TRANSFER GUIDE			TR85H7P34		
SPRING LOADED TOWING ARM		- For transfer guide.	TR8538 Coming soon		
GASKET IP44			TR8505		
CONDUCTOR INSERTION TROLLEY		- For insertion of copper conductor in the line.	TR85H7P14		
DE-COIL UNIT			TR8513		

* The 200A and the 320A are obtained by parallel configuration ONLY for 4 poles.

* The 200A and the 320A are obtained by parallel configuration ONLY for 4 poles.

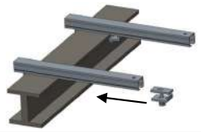
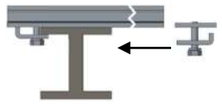
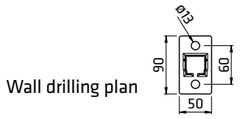
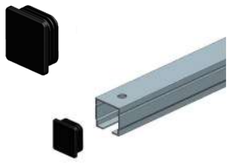
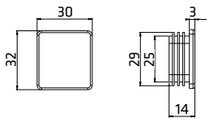
TR85H7P
Pre-Mounted Conductors

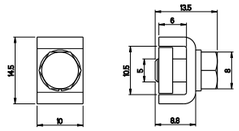
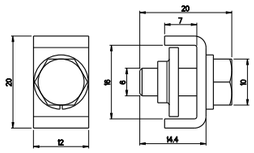
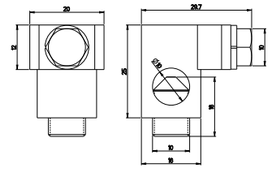
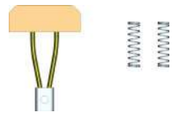
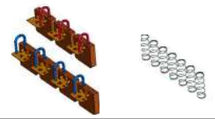
ITEM	PRODUCT	SPECIFICATION	50A	100A	160A	200A*	320A*
BUSBAR		- Standard lenght: 4 meters*. - 4 Conductors.	-	-	-	TR85H7P1007CW	TR85H7P1607CW
		- Standard lenght: 4 meters. - 7 Conductors.	TR85H7P507CW	TR85H7P1007CW	TR85H7P1607CW	-	-
		- Conductor Type.	Included in busbar code: 12,5x0,8 10mm²	12,5x1,8 22,5mm²	12,5x2,5 31,25mm²	2X (12,5x1,8) 2x22,5mm²	2X (12,5x2,5) 2x31,25mm²
JOINT BOX		- Material: Plastic. - To connect two busbars.	TR85H7P007W				
HANGER CLAMP		- Material: Plastic. - Max support spacing: 1 m.	TR8502W				
		- Material: Steel. - Max support spacing: 1 m.	TR8525				
END CAP		- Material: Plastic. - Closes and protects the busbar end.	TR8506W				
FEED BOX		- 7 Conductors.	TR85H7P005A7W		-		
IN-LINE FEED		- 7 Conductors.	TR85H7P03A7W				
TRANSITION BOX		- For parallel connections 200A or 320A.	-			TR8564 Coming soon	
FIXED POINT		- To fix the line to control thermal expansion. - 1 for each line.	TR8527.1				
TROLLEY CURRENT COLLECTOR FOR CURVES		- 35A - Single.	TR85H7P001				
		- 70A - Double.	TR85H7P002				
		- 105A - Triple.	TR85H7P010				

ITEM	PRODUCT	SPECIFICATION	50A	100A	160A	200A*	320A*
TOWING ARM		- Single.	TR8557				
		- Double.	TR8558				
		- Triple.	TR8559				
4 POLES TROLLEY CONNECTION CLAMP		- Single (3ph 70A - PE 35A).	TR8561				
		- Double (3ph 140A - PE 70A). - Triple (3ph 210A - PE 105A).	TR8562				
SECTION JOINT		- To use to section the line (double up the number of the trolleys).	TR85H7P45W				
TRANSFER GUIDE		- LEFT - 7 Conductors.	TR85H7P34A7W				
		- RIGHT - 7 Conductors.	TR85H7P35A7W				
SPRING LOADED TOWING ARM		- For transfer guide.	TR8538 Coming soon				
GASKET IP44			TR8505				

* The 200A and the 320A are obtained by parallel configuration ONLY for 4 poles.

* The 200A and the 320A are obtained by parallel configuration ONLY for 4 poles.

ITEM	PRODUCT	SPECIFICATION	CODE
SUPPORT BRACKET (RAIL Fixing)	  2 arm clips kit included. THK ≤ 10mm Mounting Example  	L=350mm	**TR8550**
		L=500mm	**TR8551**
		L=700mm	**TR8552**
SUPPORT BRACKET (Wall Fixing)	   Wall drilling plan	L=350mm	**TR8555**
		L=500mm	**TR8556**
END CAP	 		**30607015**

ITEM	PRODUCT	SPECIFICATION	CODE
TR60 CONDUCTORS CONNECTION CLAMP	 	Brass material	**TR6015**
TR85H5P CONDUCTORS CONNECTION CLAMP	 	Brass material	**TR8548**
TR85H5P CONDUCTORS CONNECTION CLAMP (for IN-LINE FEED)	 	Brass material	**TR8537**
TR85H7P CONDUCTORS CONNECTION KIT		Flanged screw M6x12	**11606075**
		Flanged nut M6	**11612013**
TR85H5P BRUSH KIT REPLACEMENT		Only for: TR8518, TR8519, TR8532. One piece for each pole.	**TR8520K**
TR85H7P BRUSH KIT REPLACEMENT		1x TR85H7P001 2x TR85H7P002 3x TR85H7P010	**TR85H7P020K**
TR85H7P WHEELS KIT REPLACEMENT		Only for: TR85H7P001 TR85H7P002 TR85H7P010	**TR85H7P021K**

BUSBAR SYSTEM | SURVEY | Form to define all characteristics about a busbar dedicated to customized

BUSBAR SURVEY

COMPANY NAME: _____ **CITY:** _____

COUNTRY: _____ **CONTACT:** _____

PHONE: _____ **MAIL:** _____

DATE: _____ **REFERENCE:** _____

1 GENERAL DATA

1.1 TYPE OF INDUSTRY ☐ Crane ☐ BMU ☐ Storage ☐ Other _____

1.2 N° MACHINE FOR TRACK _____

1.3 N° OF TRACKS _____

1.4 TRACK LENGHT _____ m

1.5 TRACK LAYOUT _____ mt straight - _____ mt curved

(Please include Layout Drawing on the next page)

2 ELECTRICAL DATA

2.1 POWER / CURRENT PER MACHINE _____ Kw - Inom _____ A - Istart _____ A

2.2 MAX SIMULTANEOUS CURRENT PER TRACK _____ A

2.3 POWER SUPPLY VOLTAGE _____ V 50/60 Hz - n° _____ phases ☐ PE ☐ N

2.4 CONTROL SIGNALS Specify number _____ - Voltage _____

2.5 SWITCH FREQUENCY AND DUTY CYCLE OF THE MACHINERY _____ per _____ - duty cycle ☐ 50% ☐ 60% ☐ 70% ☐ 80% ☐ 90% ☐ 100%

3 SYSTEM CONFIGURATION

3.1 FEED POINT(S) ☐ At beginning - ☐ At _____ mt from beginning - ☐ At _____ mt from each end

3.2 CENTRE DISTANCE HANGERS _____ mt

4 MACHINE PARAMETERS

4.1 TRAVEL SPEED _____ m/min

4.2 BUILD DIMENSIONS Please list if there are any build dimensions to take in consideration (include drawing)

5 ENVIRONMENTAL DATA

5.1 INDOOR OR OUTDOOR ☐ Indoor ☐ outdoor

5.2 MIN & MAX AMBIENT TEMP. _____ °C min _____ °C max

5.3 ENVIRONMENTAL DETAILS ☐ Normal ☐ Dusty ☐ Humid ☐ Corrosive ☐ Other _____

6 OPTIONS

6.1 TRANSFER GUIDES ☐ Yes ☐ No Quantity _____

6.2 SECTION JOINT ☐ Yes ☐ No Specify the position in the line _____

6.3 IP44 RUBBER GASKET ☐ Yes ☐ No

6.3 OTHER _____

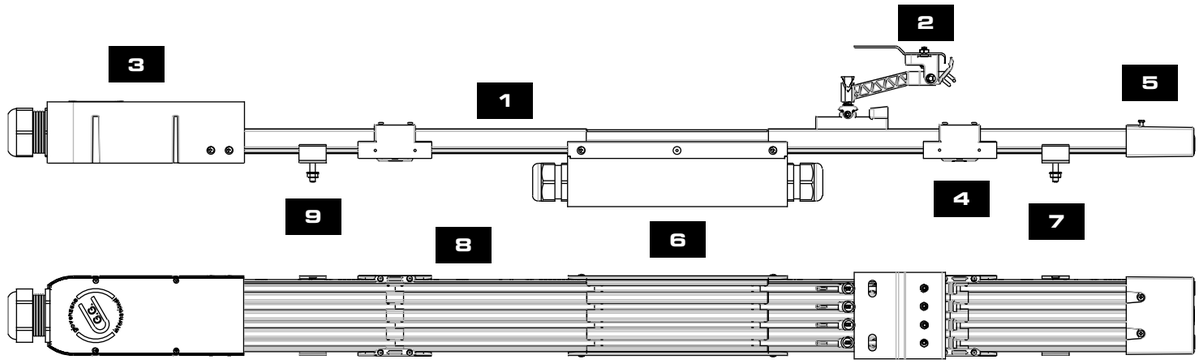
1.5 LAYOUT DRAWING

MULTIPOLE SYSTEM

MULTIPOLE SYSTEM

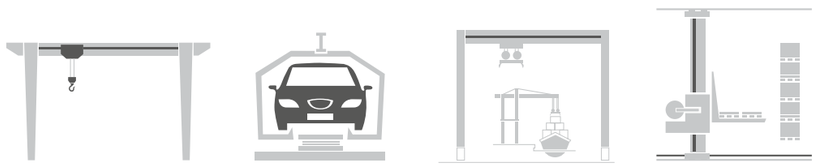
The Multipole System is one of the most used insulated system for transmission of power. The main applications of this system are for mobile power consumer: automatic warehouse, light cranes and packaging machinery. The honeycomb profile guarantees high rigidity and the design of the trolley allow to feed device that have high travel speed (up to 500 m/min).

TYPICAL LAYOUT



1	BUSBAR	PVC Housing
2	TROLLEY CURRENT COLLECTOR	Transmits the energy from the conductor to the machinery
3	HEAD FEED BOX	Connects power supply to the conductors
4	JOINT BOX	Links two busbars
5	END CAP	Closes and protects the busbar end
6	IN-LINE FEED BOX	Connects power supply from centre to the conductors
7	HANGER CLAMP	Connects the busbar to the support (posts, columns)
8	COPPER STRIP	Transmits the energy from the power supply to the current collector
9	FIXED POINT	Creates a fixed point to control thermal expansion

TYPICAL UTILIZATIONS



CRANE TECHNOLOGY

Cranes and Hoists
Recycling plans
Galvanized plants

PRODUCTION AUTOMATION

Electric systems
Automated conveyors

PORT TECHNOLOGY

RTG cranes
STG cranes

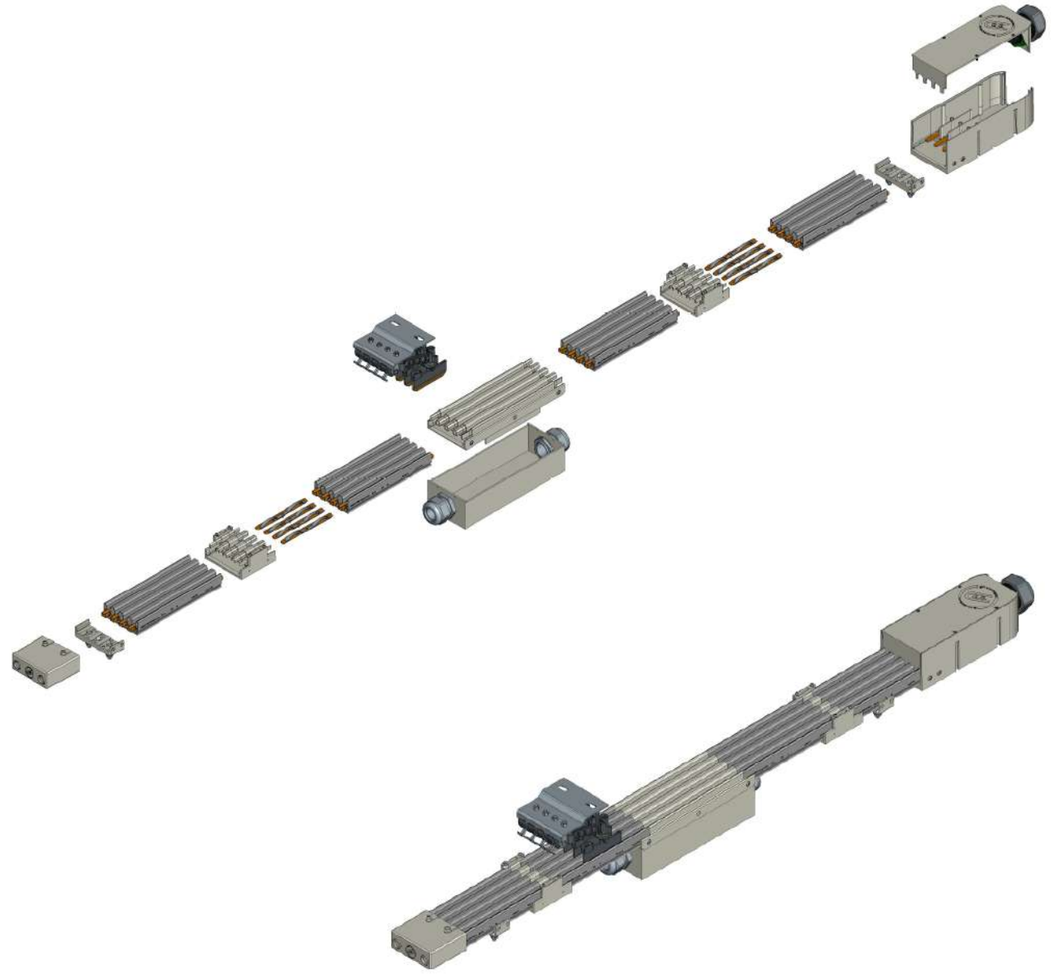
STORAGE

High-bay warehouses
Automated storage

AVAILABLE VERSION

PRE-MOUNTED CONDUCTORS

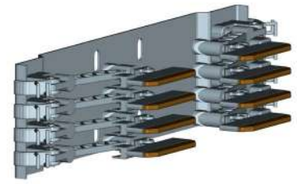
The conductors are already inserted in the plastic casing.



MULTIPOLE SYSTEM | MP04P | Pre-Mounted Conductors

MULTIPOLE SYSTEM

ITEM	PRODUCT	SPECIFICATION	60A	100A	140A
BUSBAR		- PVC busbar; - Copper ETP; - Lenght 4 mt; - 4 Poles.	MP04P060	MP04P100	MP04P140
JOINT UNIT		- Material: PA + copper; - To use to connect two busbar.	MP04P001		
HANGER CLIP		- Material: PA; - 1 or 2 screws to fix; - 1 piece each 1 mt.	MP04P002		
FIX POINT		- Material: PA; - 1 or 2 screws to fix; - 1 piece each 1 line.	MP04P014		
END CAP		- Material: PA; - To use at the end of the line.	MP04P006		
HEAD FEED		- Material: PA; - To use to feed the line (at the end or et the head).	MP04P003		
IN-LINE FEED			MP04P008		

ITEM	PRODUCT	SPECIFICATION	60A	100A	140A
TROLLEY CURRENT COLLECTOR		- 50A. - COMPACT. - Max deflection: +-15mm-	MP04P011		
		- 50A. - LONG. - Max deflection: +-30 mm.	MP04P012		
DOUBLE TROLLEY CURRENT COLLECTOR		- 100A. - COMPACT. - Max deflection +-15mm.	MP04P021		
		- 100A. - LONG. - Max deflection: +-30 mm.	MP04P022		

FESTOON SYSTEM

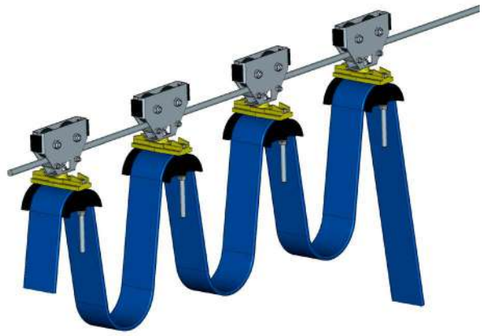
FESTOON SYSTEM

The Festoon System is the traditional system for energy transmission by using cable. The main applications of this system is for mobile power consumer like crane, monorail, electric hoist, machine tools, car wash systems, plating lines, etc...
This feeding system has several advantages:
- Safety - the cable are flame resistant, the conductor are completely protected;
- Versatility - it can be used for straight rail as curves rail, for indoor and outdoor applications;
- Easy to install;
- The maintenance of the line is extremely reduced.

AVAILABLE VERSIONS

A. LINE 30
- **LOAD CAPACITY: 100 kg/m**
- **Bar size:** 30 x 32 mm
- **Bar lenght:** 4 mt

B. LINE 41
- **LOAD CAPACITY: 140 kg/m**
- **Bar size:** 39 x 56 mm
- **Bar lenght:** 4 mt



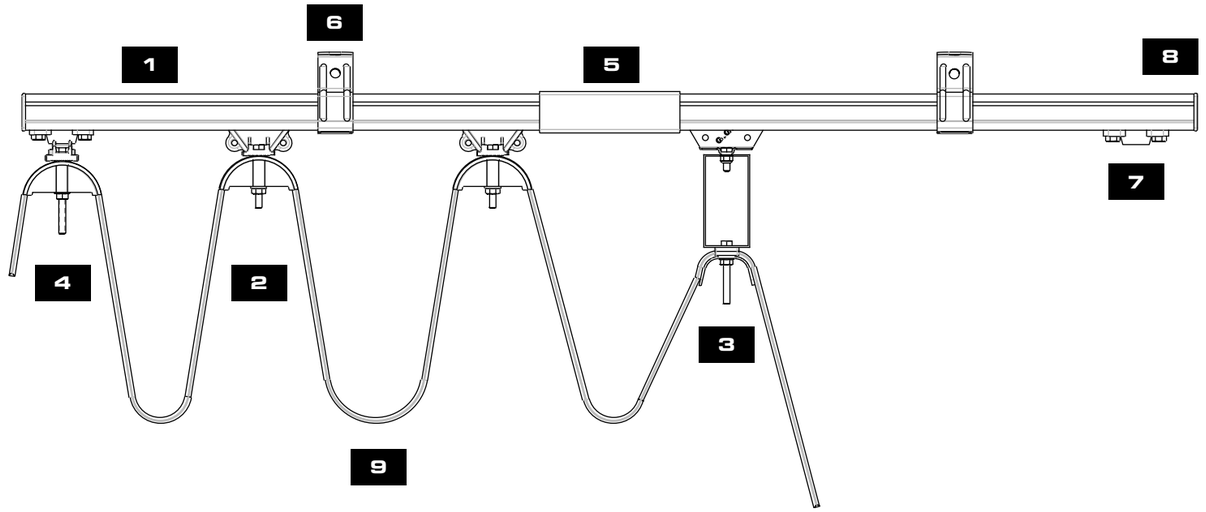
C. LINE 41 STAINLESS STEEL
- **LOAD CAPACITY: 140 kg/m**
- **Bar size:** 39 x 56 mm
- **Bar lenght:** 3 mt

D. LINE WIRE-ROPE
- **TROLLEY LOAD CAPACITY: 8 kg**
- **Rope diameter:** 8 mm
- **Travel speed:** 40 m/min

E. LINE I-BEAM Light Series
- **TROLLEY LOAD CAPACITY: 50 kg**
- **I-beam type:** IPE-IPN 80÷100
- **Travel speed:** 120 kg/m
- **Max cable capacity:** 70 mm

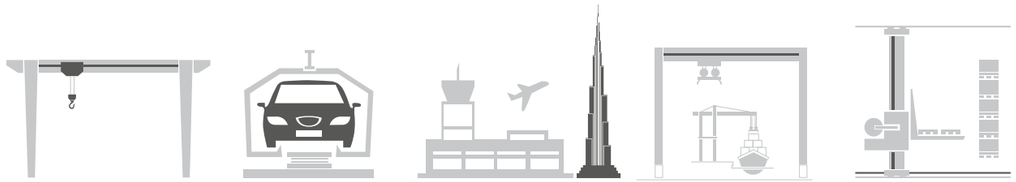
CE EAC

TYPICAL LAYOUT



1	C-RAIL BAR	Steel material
2	TROLLEY	Supports the cable
3	TOWING TROLLEY	Connects to the mobile device and allows the movement
4	HEAD CLAMP	Cable-supporting element without movement
5	JOINT	Connects two C-rail bars
6	SUPPORT	Holds the C-rail bar
7	END STOP	Prevents the exit of the trolley from the C-rail bar
8	END CAP	Closes and protects the C-rail bar
9	CABLE	Transmits the energy

TYPICAL UTILIZATIONS



CRANE TECHNOLOGY
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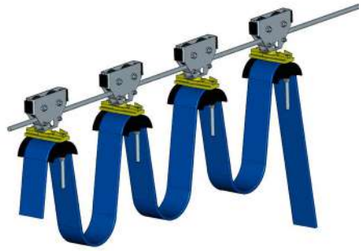
BMU
Building Maintenance Units
Airport and terminal stations
Skyscrapers
Cleanroom technology

PORT TECHNOLOGY
RTG cranes
STG cranes

STORAGE
High-bay warehouses
Automated storage

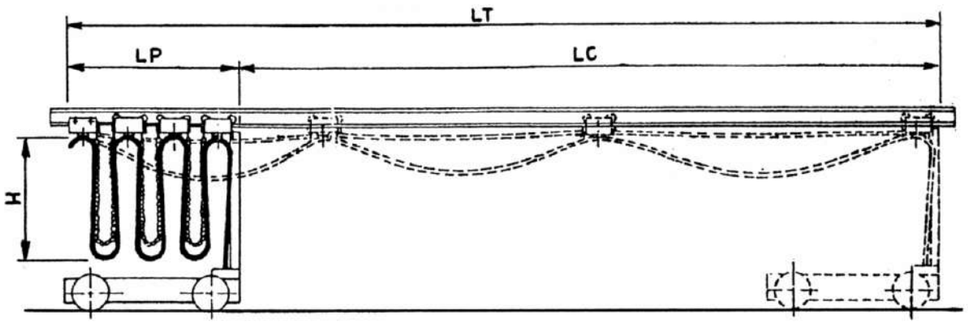
LINE DIAGRAMS

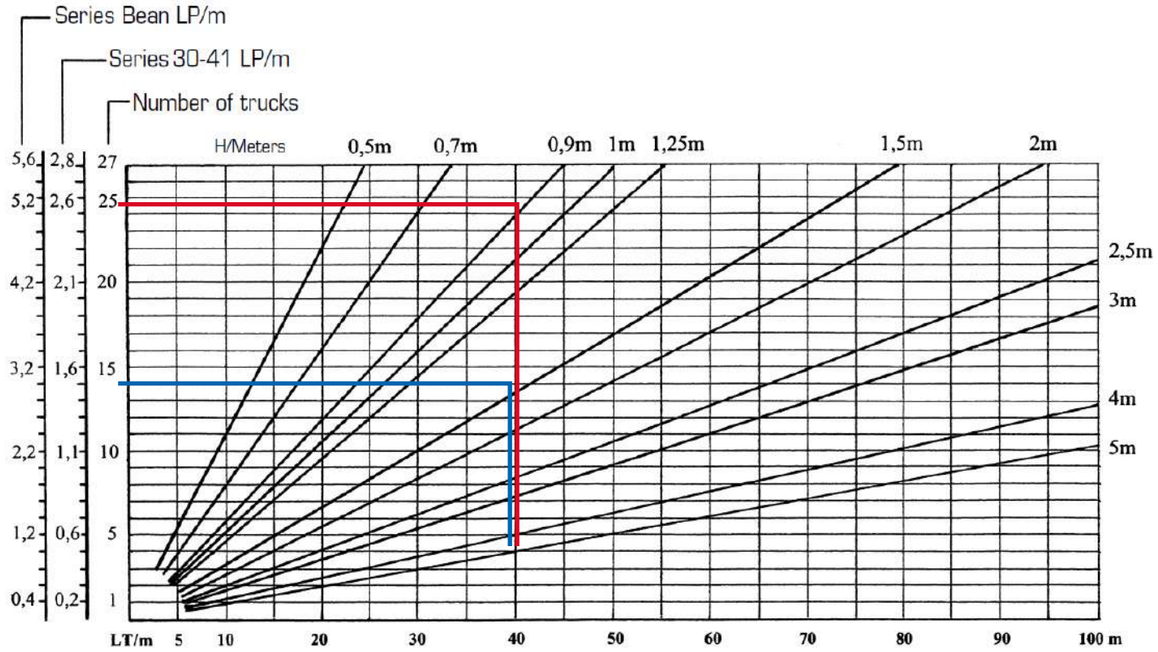
LINE 30 / 41 / 41 Stainless Steel



LINE WIRE-ROPE

LINE I-BEAM





LT= Total length
H = Height

LP= Parking zone length
LC= Race length

BLUE Example
Total line length "LT" = 40 mt
Height "H" = 2 mt
Number of trolley/trucks = 12 pcs
Parking zone length "LP" = 1,2 meters
Race length "LC=LT-LP" = 38,8 meters

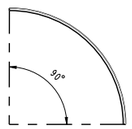
RED Example
Total line length "LT" = 40 meters
Height "H" = 1 meters
Number of trolley/trucks = 21 pcs
Parking zone length "LP" = 2,2 meters
Race length "LC=LT-LP" = 37,8 meters

The diagram is used to determine the number of trolley necessary for the formation of the line, depending on its lenght.
The height of the loop determines how many trolley are needed and thus their parking area. Where the parking area is too long at the expense of running real user, it must increase the height of the loops, thus decreasing the number of trolleys required and therefore the parking area. To determine the cable lenght of a garland to increase by 10% the total lenght of the line and add enought to connect the two ends of the fixed and mobile users.

FESTOON SYSTEM | LINE 30

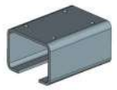
FESTOON
LINE 30

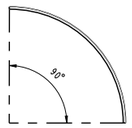
ITEM	PRODUCT	SPECIFICATION	LINE 30
C-RAIL BAR		- Material: steel. - Lenght: 4 mt. - Max load capacity: 100 kg/m.	30607001
JOINT		- To connect 2 C-Rail bars.	30607002
TRACK SUPPORT BRACKET		- Max support spacing: 1 mt.	30607003
		- Ceiling fixing. - Max support spacing: 1 mt.	30607017
SUPPORT ARM BRACKET		- Bracket fixing. - Max support spacing: 1 mt.	30607004
BRACKET		- Lenght: 0,5 mt.	30607001/050F
		- Lenght: 0,8 mt.	30607001/080F
SUPPORT ARM CLIPS		- To fix bracket to I-beam. - Two pieces each bracket.	30607012
HEAD CLAMP		- Saddle: 55 mm. - Excursion: 30 mm.	30607020
		- Saddle: 76 mm. - Excursion: 30 mm.	30607006
TROLLEY		- Material: steel. - Saddle: 68 mm. - Excursion: 35 mm. - Max load capacity: 30 kg. - Max travel speed: 100 m/min.	30607010
		- Material: plastic. - Saddle: 55 mm. - Excursion: 10 mm. - Max load capacity: 15 kg. - Max travel speed: 50 m/min.	30607011

ITEM	PRODUCT	SPECIFICATION	LINE 30
ROUND CABLE TROLLEY		- For round cable from 10 to 25 mm.	30607021
		- For round cable from 26 to 40 mm.	30607022
EXPANSION FOR ROUND CABLE TROLLEY		- For round cable from 10 to 25 mm.	30607025
		- For round cable from 26 to 40 mm.	30607026
TOWING TROLLEY		- Material: steel. - Saddle: 68 mm. - Excursion: 30 mm.	30607007
TROLLEY WITH SOCKET		- 16 poles' socket.	30607027
		- 24 poles' socket.	30607028
		- Without socket.	30607029
END STOP			30607005
END CAP			30607015
END CAP			30607016
CURVED C-RAIL BAR		- Curve radius 1200 mm.	30607031
		- Curve radius 1500 mm.	30607030

* Other Curved C-RAIL BAR available on request.

FESTOON
LINE 41 / 41 stainless steel

ITEM	PRODUCT	SPECIFICATION	LINE 41	LINE 41 Stainless Steel
C-RAIL BAR		LINE 41 Steel: 4 mt. Stainless steel: 3 mt. - Max load capacity: 140 kg/m.	30602001/4	30602061
JOINT		- Single.	30602002	30602065
		Double. For track > 50 mt.	30602034	30602062
TRACK SUPPORT BRACKET		- Galvanized steel. - Max support spacing: 1 mt.	30602003	30602063
		- Galvanized steel. - Ceiling fixing. - Max support spacing: 1 mt.	30602004	-
HEAD CLAMP		- Saddle: 55 mm. - Excursion: 30 mm.	30602071	30602066
		- Saddle: 76 mm. - Excursion: 30 mm.	30602072	-
TROLLEY		- Material: steel. - Saddle: 68 mm. - Range: 30 mm. - Max load capacity: 35 kg. - Max travel speed: 120 m/min.	30602086	-
		- Material: plastic. - Saddle: 55 mm. - Range: 25 mm. - Max load capacity: 20 kg. - Max travel speed: 60 m/min.	30602069	30602064
		- Material: plastic. - Saddle: 76 mm. - Range: 25 mm. - Max load capacity: 20 kg. - Max travel speed: 60 m/min.	30602070	-

ITEM	PRODUCT	SPECIFICATION	LINE 41	LINE 41 Stainless Steel
ROUND CABLE TROLLEY		- For round cable from 10 to 25 mm.	36602044	-
		- For round cable from 26 to 40 mm.	30602045	-
EXPANSION FOR ROUND CABLE TROLLEY		- For round cable from 10 to 25 mm.	30607025	-
		- For round cable from 26 to 40 mm.	30607026	-
TOWING TROLLEY		- Single. - Saddle: 68 mm.	30602091	30602067
		- Double. - Saddle: 68 mm.	30602020	-
TROLLEY WITH SOCKET		- 16 poles' socket.	30602041	-
		- 24 poles' socket.	30602042	-
		- Without socket.	30602043	-
END STOP		- Plastic.	30602038	30602068
CURVED C-RAIL BAR		- Curve radius 1500 mm.	30602054	-

* Other Curved C-RAIL BAR available on request.

FESTOON SYSTEM | LINE WIRE-ROPE & I-BEAM

FESTOON
LINE WIRE-ROPE & I-BEAM

ITEM	PRODUCT	SPECIFICATION	MIN. QTY	LINE WIRE ROPE
TWIN ROLLER TROLLEY		- For flat cable. - Saddle: 55 mm. - Range: 30 mm.	10	30604003
ONE ROLLER TROLLEY		- For flat cable. - Saddle: 55 mm. - Range: 30 mm.	10	30604005
ONE ROLLER TROLLEY + METAL CABLE CLIP		- For round cable. - Max diameter 18 mm.	10	30604007

I-BEAM TYPE	I-BEAM SIZE	SADDLE (mm)	WHEELS	TROLLEY	TOWING TROLLEY	HEAD CLAMP
						
 IPE	80	55	PA	30606003	30606033	30606062
			acciaio	30606103	30606133	
		85	PA	30606005	30606035	30606063
			acciaio	30606105	30606135	
	100	55	PA	30606011	30606041	30606066
			acciaio	30606111	30606141	
		85	PA	30606013	30606043	30606067
			acciaio	30606113	30606143	
 IPN	80	55	PA	30606004	30606034	30606062
			acciaio	30606104	30606134	
		85	PA	30606006	30606036	30606063
			acciaio	30606106	30606136	
	100	55	PA	30606012	30606042	30606066
			acciaio	30606112	30606142	
		85	PA	30606014	30606044	30606067
			acciaio	30606114	30606144